



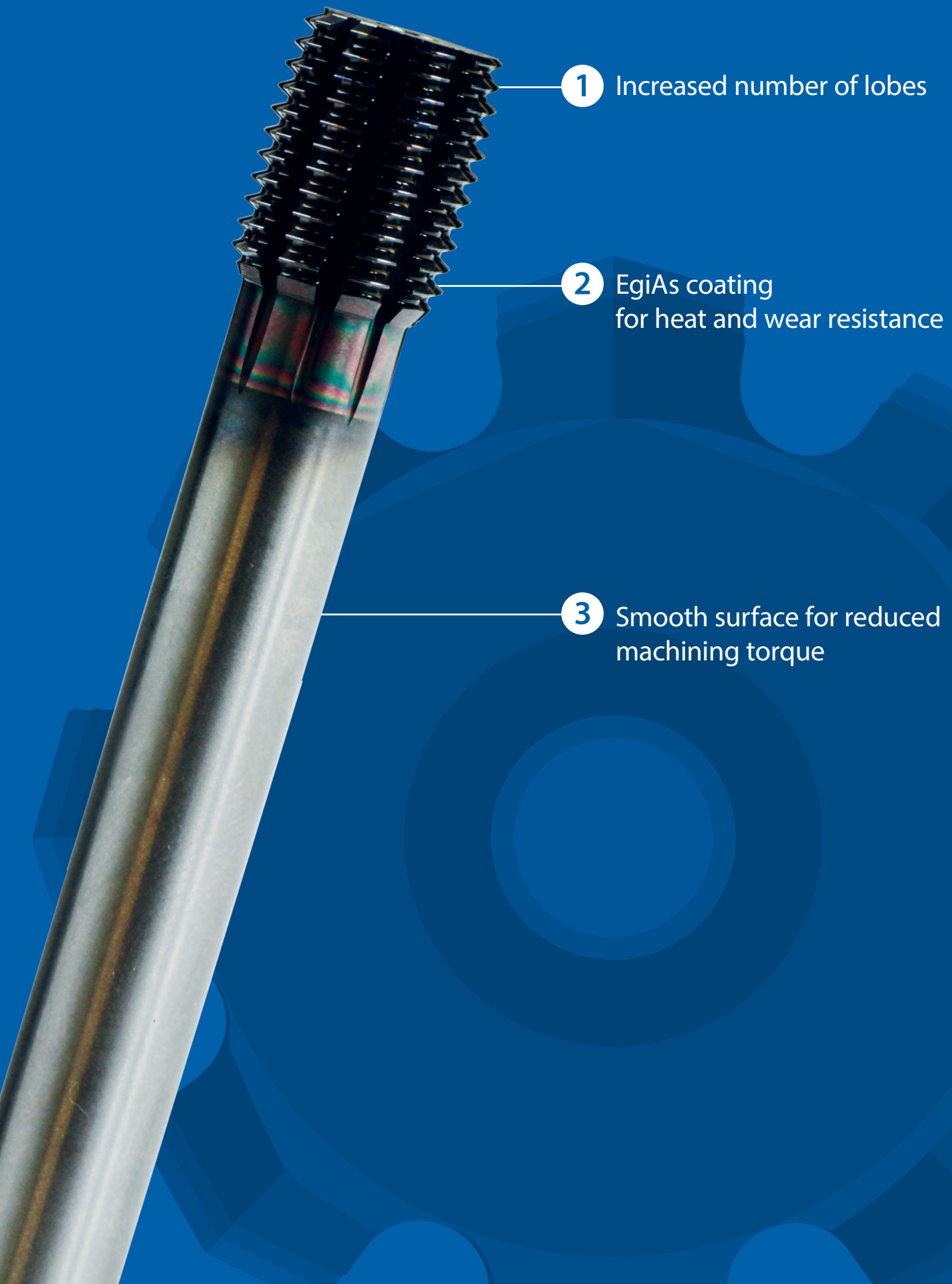
Internal Coolant Carbide Forming Taps for up to 40HRC

P-OIL-CXPF

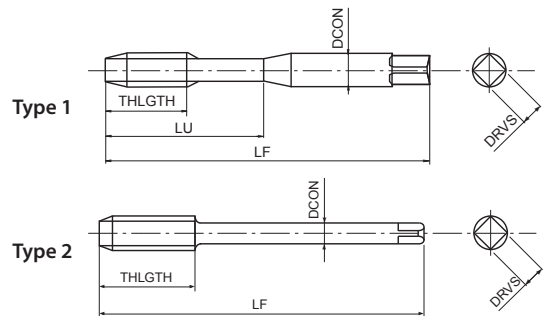
Volume 1.2



KEY FEATURES : P-OIL-CXPF



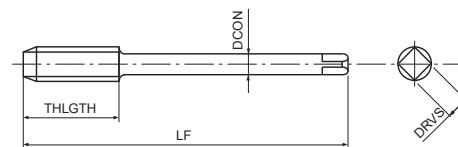
Threading | Forming taps | Metric



- | | | | | | | | | | | |
|--|--|--|--|--|--|--|--|--|--|-------|
| P  | P  | P  | P  | N  | N  | N  | H  | H  | H  | |
| C < 0,2% | 0,25 < C < 0,4 | C ≥ 0,45% | SCM | Cu | Al Alloy | Al, ADC | 25-35 HRC | ~40 HRC | ~45 HRC | |
| 15-40 | 15-40 | 15-30 | 15-30 | 15-30 | 20-50 | 20-40 | 5-20 | 5-20 | 5-20 | m/min |

[illegible]

Threading | Forming taps | Metric Fine



- Carbide forming tap for through holes
- EgiAs coating
- For general steels and hardened steels
- With center through coolant

Threading | Forming taps

P 	P 	P 	P 	N 	N 	N 	H 	H 	H 	
$C < 0,2\%$	$0,25 < C < 0,4$	$C \geq 0,45\%$	SCM	Cu	Al Alloy	Al, ADC	25-35 HRC	~40 HRC	~45 HRC	
15-40	15-40	15-30	15-30	15-30	20-50	20-40	5-20	5-20	5-20	m/min

[illegible]

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